RISO, INC. **PARTS CHANGE INFORMATION**

PART: INK PUMP VALVES **ISSUE #: 022**

JAPAN: TI-026

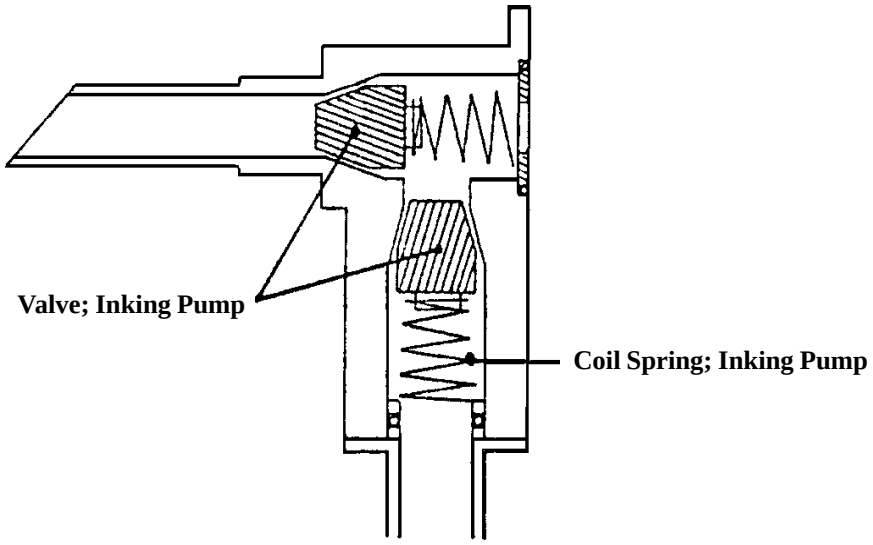
NEW PART NUMBER: 011-12147 / 011-12151 NEW DESCRIPTION: COIL SPRING; INK PUMP / VALVE; INK PUMP OLD PART NUMBER: OLD DESCRIPTION:	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [X] Not Compatible: [ ] Old/Obsolete: [N]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [X] Eliminate Claims [ ] Easier Operation [ ] Other	SERIAL #: LEGAL PRINT CYLINDERS FROM - 61411438	RC SERIES

The Ink Pump Valves and one Coil Spring have been changed in the RC Print Cylinders.
The new design to the Valve and Coil Spring prevents bearing lock noted in the previous Ball Bearing type Pump Units.

Note: Only one Coil Spring (closest to the Distributor Tube) has to be changed when Pump Units are modified in the field.

This modification is arbitrary.



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